



Using ISaGRAF, Basics

V1.0

Feb 2023

Using ISaGRAF with iPro

ISaGRAF is the software tool you need to use to program the iPro PLC.

Here are the instructions for using ISaGRAF:

1. [Organizing Directories.](#)
2. [How to start a new project.](#)
3. [How to start simulation.](#)

1. Organizing Directories

Follow the instructions in ISaGRAF General Guide:

- \ISaGRAF_installation_package\1) ISaGRAF general guide\ISaGRAF General guide.pdf
- **Chapter 2** - Organizing Directories

The main points:

- Projects created with different ISaGRAF versions must be in different folders, so you need to create a folder e.g. **\ISa6** and save all your projects developed using ISaGRAF 6 under this folder.
- Create a sub folder **\SolutionFamily** that will contain all projects relevant to the same solution family

2. How to Start a New Project

Usually one starts from a template or from a previous project, which already have all IO declarations.

1. Starting from a site template -

- a. Log-in <https://ipro.academy/login/>
- b. Browse to "**Templates**" - <https://ipro.academy/project-category/templates/>
- c. Download a specific template.

2. Starting from a site example -

- a. Log-in <https://ipro.academy/login/>
- b. Browse to "**Examples**" - <https://ipro.academy/project-category/examples/>
- c. Download a specific example.

3. Starting from the sample template -

- a. \ISaGRAF_installation_package\4) First project\

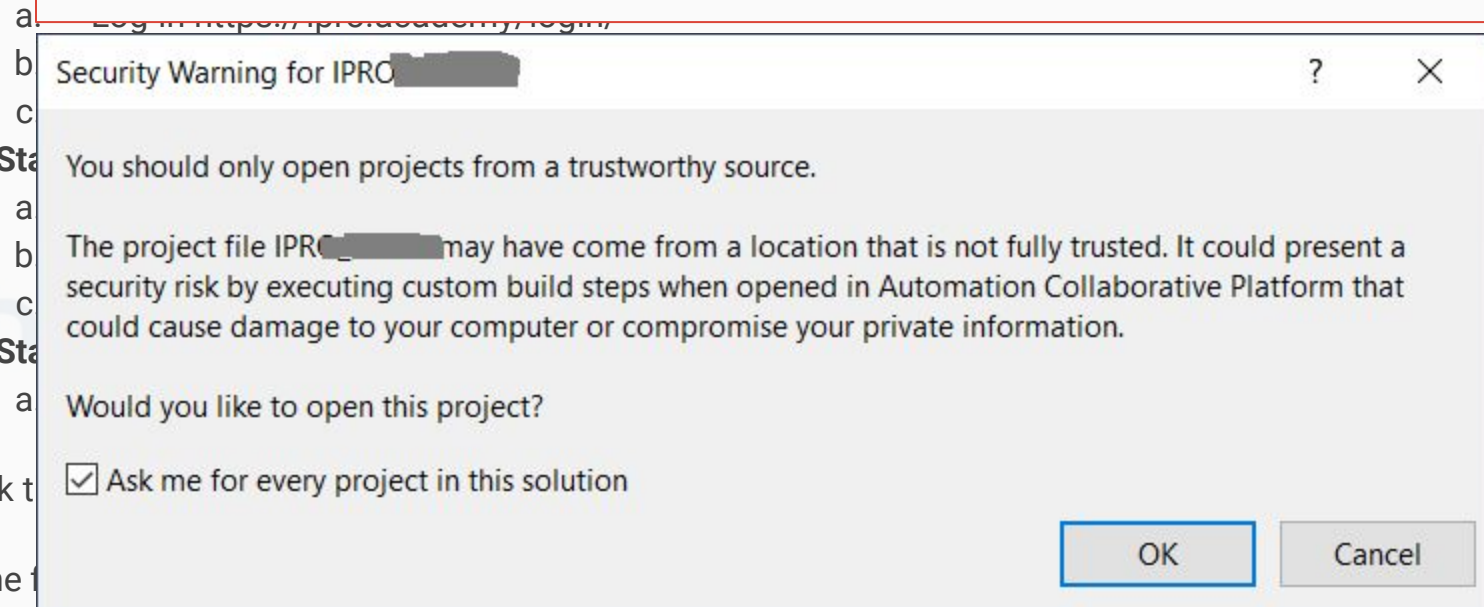
Unpack the zip file into your local folder \ISa6\SolutionFamily\

Find the file with the extension ***.isasln** and double-click it to open ISaGRAF

2. How to Start a New Project

Usually one starts from a template or from a previous project, which already have all IO declarations.

1. **Sta** You might get a security warning, click "OK" to close it:



Unpack t

Find the f

3. How to Start Simulation

Follow the instructions in ISaGRAF General Guide:

- \ISaGRAF_installation_package\1) ISaGRAF general guide\ISaGRAF General guide.pdf
- Starting in **Chapter 20.2** - Preparing a project for simulation

The main points:

- To enable debug info, right-click POU, click "Properties",
 - in POU.Properties, set "Generate Debug Info := True"
- Before starting the simulation, right-click solution, click "ReBuild Solution"
- **Note:** When the project is done, remove the debug information from the final code.... The solution must be rebuilt .

3. How to Start S

Follow the instructions

- \ISaGRAF_install
- Starting in Chapter

The main points:

- To enable debug
 - in POU.Properties
- Before starting the
- **Note:** When the p
- solution must be

Properties

POU: RTC

Code Generation

Generate Debug Info	True
Generate Monitoring Symbol	True

Info

Comment	
Description	
Full Name	Void_Template.Config.Resource.RTC
Language	FBD
Name	RTC
Order	1
Password Protected	False
Path	C:\Users\atara\Documents\work\ISa

Generate Debug Info

Indication of whether to generate information required for deb...

eneral guide.pdf

on"
e final code.... The

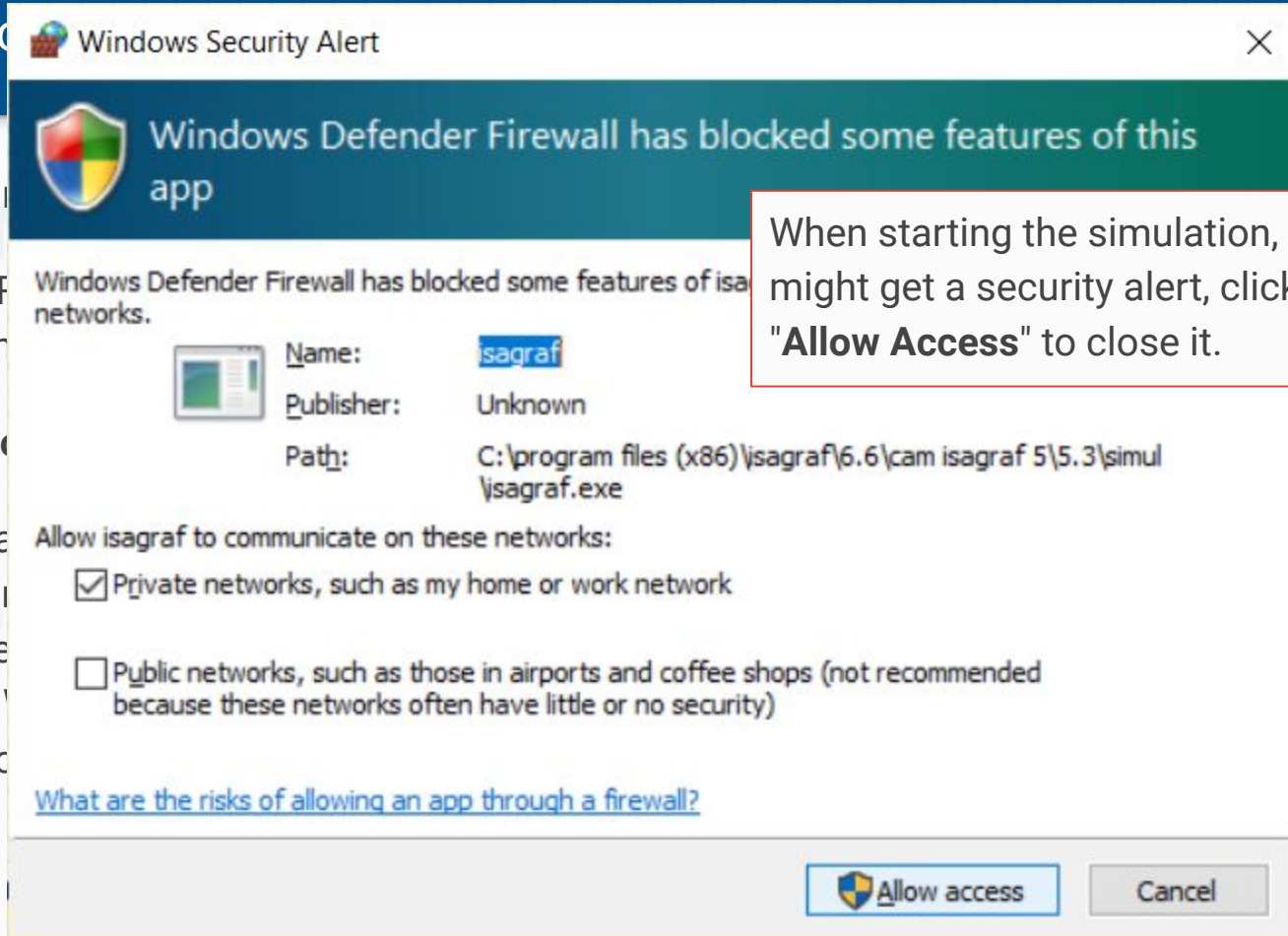
3. How to

Follow the i

- \ISaGF
- Startin

The main po

- To ena
- in
- Before
- **Note:**
- soluic



When starting the simulation, you might get a security alert, click "Allow Access" to close it.

df

e.... The

thermoline

Congratulations!

thermoline

Now you can use your ISaGRAF

thermoline

thermoline